

**Sponsor**

Pyropanel Developments Pty Ltd.
Melba Industrial Park
122-124 Beresford Road
Lilydale
VIC 3140

Issue Date

17/12/02

Medium Air Leakage Test in accordance with AS 1530.7:1998 on a Pyropanel DC Board 38mm thick doorset with a Lorient LE 1515-BT seal to the head and jambs and a Lorient IS8010si (fully-morticed) threshold seal, opening towards the heated enclosure and positive pressure

Objective

This test report confirms that the construction described below has been tested by Warrington Fire Research (Aust) Pty Ltd and achieved the stated performance when subjected to the nominated test.

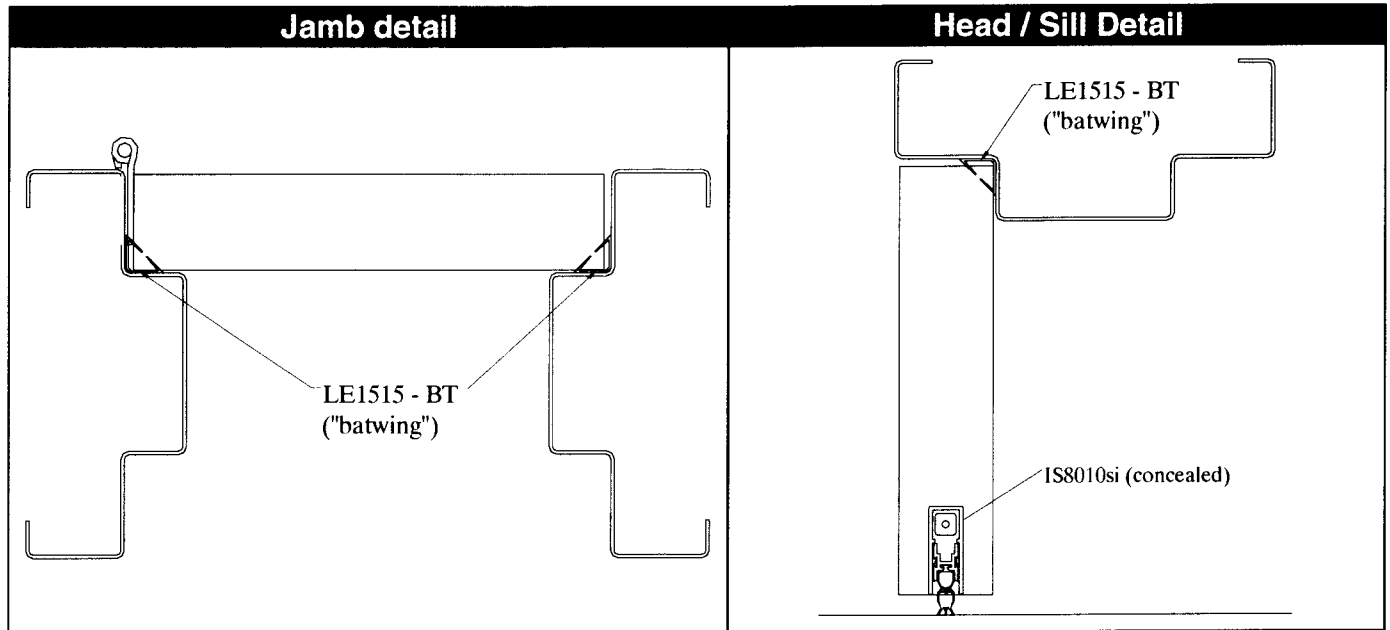
Product / Specimen

Wall construction: Boral Timber stud / plasterboard wall construction.
Door frame: Standard steel door frame nominally 1.4mm thick of overall depth of 154mm with a 41mm x 25mm door seat rebate was built into the partition. The perimeter of the door frame was sealed with a 2-3mm bead of Pyropanel Multiflex acrylic sealant.
Door leaf: 2040mm high x 820mm wide x 38mm thick DC Board door manufactured by Pyropanel Developments. The door leaf and partition were painted with an acrylic paint.

Position	Seals	Mean Clearance mm	
		Edge / frame	Face / rebate
Head/ Jambs	Lorient LE 1515-BT	2.8	3.3
Sill	Lorient IS8010si (fully-morticed)	6.9	7.3
Door Closer: EFCO 1300 Latchset: Sentinel 7020 Hinges: Nova 100x75mm			

Test / Report Reference	Test Methods	Variations From Test Criteria	Supplementary Standards	Date of Test
WFRA No. 40962	AS1530.7-1998	As described in FSE004	FSE004	10/10/2002

TESTING AUTHORITY	Warrington Fire Research (Aust) Pty Ltd		
Address	PO Box 4282 DANDENONG SOUTH VIC 3164 Unit 2, 409-411 Hammond Road DANDENONG VIC 3175		
Phone / Fax	61 (0)3 9767 1066 / 61 (0)3 9767 1001		
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Email / Home Page	testing@wfra.com.au / www.wfra.com.au		
Authorisation	Prepared By: <i>A.F. Rayner</i> A.F. Rayner	Reviewed By: <i>J.P. England</i> J.P. England	



Test Results

Door Configuration / Pressure	Exposure	Leakage rate correction	Leakage Rate Q(m ³ /h) ¹ @ a pressure differential of			
			5Pa	10Pa	25Pa	50Pa
Opening Towards Positive Pressure (fire side)	Medium (200°C)	STP	< 2	< 2	< 2	< 2
		200°C	< 2	< 2	< 2	< 2
Opening Towards Positive Pressure (fire side)	BCA Spec. C3.4 Medium (200°C) >30 minutes	STP	< 2	< 2	< 2	< 2
		200°C	< 2	< 2	< 2	2

Notes: 1 – Several layers of masking tape were applied to one end of the sill, beneath the threshold seal, to create a straighter threshold, thus improving the sealing of the threshold seal.

2 – Additional readings were taken to provide additional data at pressure differentials specified in BS 476 Part 31.1. FSE 004 provides enhanced procedures to improve the repeatability of tests performed to AS1530.7:1998.

Conditions/Validity

- This test report is based on the results of the test, as referenced above, performed by Warrington Fire Research (Aust) Pty Ltd. Further information is provided in the full test report.
- This test report does not provide an endorsement by Warrington Fire Research (Aust) Pty Ltd of the performance of the actual products supplied.
- The conclusions in this test report relate to the configurations as detailed in the full test report, and should not be applied to any other configuration
- The results of these tests may be used to directly assess fire hazard, but it should be recognised that a single test method will not provide a full assessment of fire hazard under all fire conditions.

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